



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAY 23 2018

D130-700-011
Job Sheet 177944



Part No: D130-700-011

Job Qty: 2 ea

Part Name: EC130 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 5/25/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A1 IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/25/18	0.00	0.00	Start Up Stores/Pkg-2	6	MAY 24 2018
160	Packaging	2 pcs		5/25/18	0.00	0.00	Packaging1-1	DAS-89	MAY 24 2018
170	QC	2 pcs		5/25/18	0.00	0.00	QC4	6	J.R.B.
180	Packaging	2 pcs		5/25/18	0.00	0.00	Packaging3-1	9-89	J.R.B. DAS
185	DC	2 pcs		5/25/18	0.00	0.00	DC		58
190	QC21-FG	2 Ea		5/25/18	0.00	0.00	QC21		9-89

Part Op 180 - Identify and pack for shipping as per PPP D130-700-011 LOCATION: FG012
Descriptions: 185 - Photocopy bluefile and create labels per PPP D130-700-011CHG001

MAY 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	8 Ea (4 ea)	90-Start up Operation	5048372
AN4-15A	Bolt	16 Ea (8 ea)	90-Start up Operation	505424
D2182B060	Clamp Cushion Black 6.0 "Long	8 Ea (4 ea)	90-Start up Operation	5046876
D2274	Radius Block	24 Ea (12 ea)	90-Start up Operation	5054587
D2519	Clamp	8 Ea (4 ea)	90-Start up Operation	5045577
D2529	Washer	24 Ea (12 ea)	90-Start up Operation	5033698
D3167-1	Bearpaw	4 Ea (2 ea)	90-Start up Operation	5067638
D3171-1	Angle Bracket	8 Ea (4 ea)	90-Start up Operation	5041925
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	5056039
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	5055952



PART NO: D130-700-011
Serial No/Batch: S074005
Revision:
Operation:
Change No:

Packaging
CHG001

Mfg Date: 05/24/18
Job No: 177944

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	8	112	0
	AN4-15A	16	379	0
	D2182B060	8	108	0
	D2274	24	410	0
	D2519	8	38	0
	D2529	24	2,005	0
	D3167-1	4	4	0
	D3171-1	8	19	0
	MS21042L4	24	2,836	0
	NAS1149D0463J	24	6,226	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003395	S074004	AN4-12A	Bolt	S048377	ST344	8
003395	S074003	AN4-15A	Bolt	S057424	ST343	16
003395	S074002	D2182B060	Clamp Cushion Black 6.0 "Long	S046816	ST639	8
003395	S074001	D2274	Radius Block	S054501	ST006	24
003395	S074000	D2519	Clamp	S045517	ST542	8
003395	S073999	D2529	Washer	S035698	ST008	24
003395	S067638	D3167-1	Bearpaw	S067636	ST454	4
003395	S073998	D3171-1	Angle Bracket	S041975	ST019	8
003395	S073997	MS21042L4	Nut	S056039	ST303	24
003395	S073996	NAS1149D0463J	Washer	S055952	ST263	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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REFERENCE ONLY

5 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D130-700-011	BEARPAW INSTALLATION
	X	D130-700-021	WEARPLATE KIT
4		D2182B060	Rubber Cushion
12		D2274	Radius Block
12		D2529	Washer
4		D2519	Clamp
2		D3167-1	Bearpaw
4		D3171-1	Angle
	2	D3862-041	Wearplate
4	4	AN4-12A	Bolt
8	8	AN4-15A	Bolt
12	12	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

REFERENCE ONLY

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